








From Shreveport:

-  Take I-20 West toward DALLAS.
-  Take EXIT 571A toward US-271 (TYLER / GLADEWATER)
-  Turn LEFT onto US-271 South. Go 8.6 miles
-  Turn LEFT onto LOOP 323. Follow LOOP 323 for 6.1 miles

-  Turn LEFT onto TX-110 (TROUPE HWY.)
Continue to follow TX-110 2.5 miles
-  Turn LEFT onto CR-2331 / HOMBRE DR.
-  **END** End at Aliant Packaging
1 Hombre Dr, Tyler, TX 75707, US