






From Houston:

-  Take I-45 North toward DALLAS @ 130 miles.
-  Take EXIT 178 toward US-79 (BUFFALO)
-  Turn RIGHT onto US-79 North (W. Commerce). Go 33 miles
-  Turn LEFT onto TX LOOP 256. Follow it 4.5 miles
-  Turn LEFT onto US-79 (E Palestine Ave.). Go 24.6 miles

-  Turn LEFT onto US-69 (S. Jackson). Go 24 miles
-  Turn RIGHT onto TX LOOP 323. Follow it 1.7 miles
-  Turn LEFT onto TX-110 (TROUP HWY.)
Continue to follow TX-110 2.5 miles
-  Turn LEFT onto CR-2331 / HOMBRE DR.
-  End at Aliant Packaging
1 Hombre Dr, Tyler, TX 75707, US